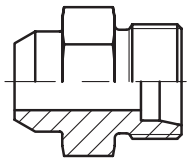
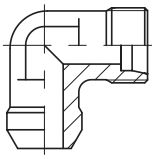
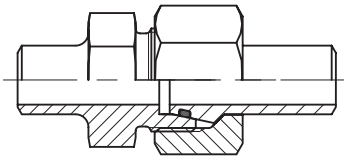
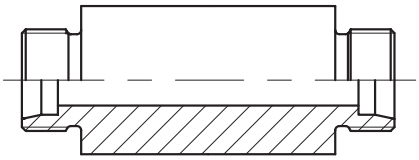
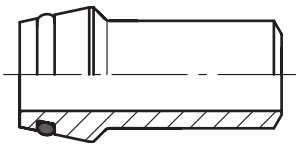
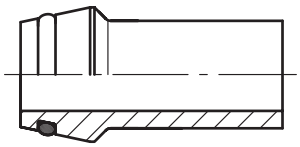
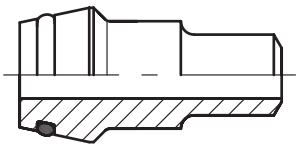
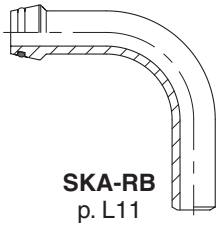
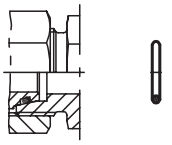
Parker

Ermeto Original
Weld fittings

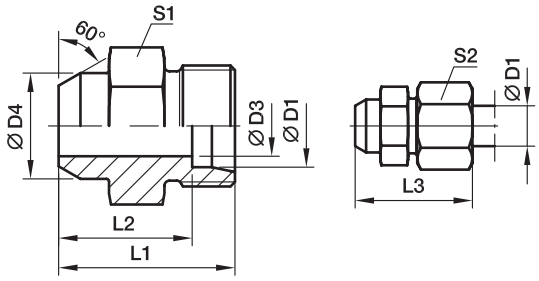
Visual index

Tube to weld	 **AS** p. L3	 **WAS** p. L4
Weld fitting	 **ASK** p. L5	
Weld bulkhead	 **ESV** p. L6	
Weld nipple	 **SKA** p. L7	 **SKA-ORB** p. L10
Reducing weld nipple	 **SKAR** p. L8/9	
Tube bend weld nipple	 **SKA-RB** p. L11	
O-ring	 **O-ring** p. L12	

Tel: +44 (0)191 549 7335 Fax: +44 (0)191 516 0004 Email: hos@hos.co.uk Website: www.hos.co.uk

AS Weld connector

Butt weld / EO 24° cone end



Series	D1	D3	D4	L1	L2	L3	S1	S2	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
L[3])	06	4	10	21	14.0	29	12	14	11	**AS06L**	315	315
	08	6	12	23	16.0	31	14	17	15	**AS08L**	315	315
	10	8	14	25	18.0	33	17	19	22	**AS10L**	315	315
	12	10	16	25	18.0	33	19	22	25	**AS12L**	315	315
	15	12	19	29	22.0	37	22	27	44	**AS15L**	315	315
	18	15	22	31	23.5	40	27	32	67	**AS18L**	315	315
	22	19	27	36	28.5	45	32	36	98	**AS22L**	160	160
	28	24	32	38	30.5	47	41	41	165	**AS28L**	160	160
	35	30	40	43	32.5	54	46	50	232	**AS35L**	160	160
	42	36	46	46	35.0	58	55	60	342	**AS42L**	160	160
S[4])	06	4	11	26	19.0	34	14	17	21	**AS06S**	630	630
	08	5	13	28	21.0	36	17	19	31	**AS08S**	630	630
	10	7	15	30	22.5	39	19	22	41	**AS10S**	630	630
	12	8	17	32	24.5	41	22	24	93	**AS12S**	630	630
	14	10	19	35	27.0	45	24	27	55	**AS14S**	630	630
	16	12	21	35	26.5	45	27	30	82	**AS16S**	400	400
	20	16	26	40	29.5	51	32	36	131	**AS20S**	400	400
	25	20	31	44	32.0	56	41	46	219	**AS25S**	400	400
	30	25	36	49	35.5	62	46	50	297	**AS30S**	400	400
	38	32	44	54	38.0	69	55	60	448	**AS38S**	315	315

[1]) Pressure shown = item deliverable

[3]) L = light series; [4]) S = heavy series

$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

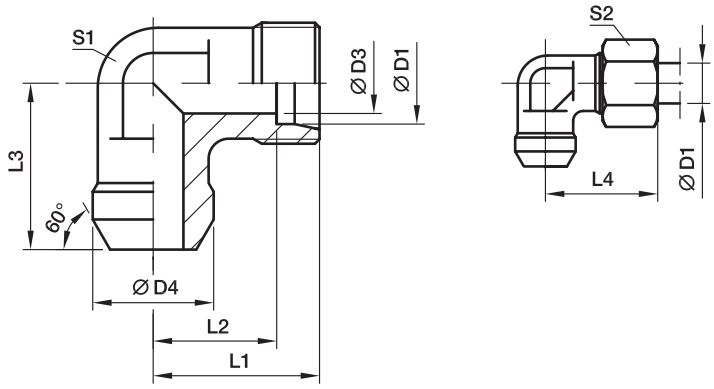
Delivery without nut and ring. Information on ordering complete fittings or alternative sealing materials see page I7.

*Please add the **suffixes** below according to the material/ surface required.

Order code suffixes		
Material	Suffix surface and material	Example
Steel		AS16SX
Stainless Steel	71X	AS16S71X

WAS Weld elbow

Butt weld / EO 24° cone end



Series	D1	D3	D4	L1	L2	L3	L4	S1	S2	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
L[3])	06	4	10	19	12.0	19	27	12	14	20	**WAS06L**	315	315
	08	6	12	21	14.0	23	29	12	17	25	**WAS08L**	315	315
	10	8	14	22	15.0	24	30	14	19	34	**WAS10L**	315	315
	12	10	16	24	17.0	25	32	17	22	45	**WAS12L**	315	315
	15	12	19	28	21.0	30	36	19	27	81	**WAS15L**	315	315
	18	15	22	31	23.5	33	40	24	32	113	**WAS18L**	315	315
	22	19	27	35	27.5	37	44	27	36	151	**WAS22L**	160	160
	28	24	32	38	30.5	42	47	36	41	271	**WAS28L**	160	160
	35	30	40	45	34.5	49	56	41	50	113	**WAS35L**	160	160
	42	36	46	51	40.0	57	63	50	60	420	**WAS42L**	160	160
S[4])	06	4	11	23	16.0	23	31	12	17	31	**WAS06S**	630	630
	08	5	13	24	17.0	24	32	14	19	44	**WAS08S**	630	630
	10	7	15	25	17.5	25	34	17	22	59	**WAS10S**	630	630
	12	8	17	29	21.5	29	38	17	24	78	**WAS12S**	630	630
	14	10	19	30	22.0	30	40	19	27	98	**WAS14S**	630	630
	16	12	21	33	24.5	33	43	24	30	133	**WAS16S**	400	400
	20	16	26	37	26.5	37	48	27	36	192	**WAS20S**	400	400
	25	20	31	42	30.0	42	54	36	46	351	**WAS25S**	400	400
	30	25	36	49	35.5	49	62	41	50	525	**WAS30S**	400	400
	38	32	44	57	41.0	57	72	50	60	785	**WAS38S**	315	315

[1]) Pressure shown = item deliverable

[3]) L = light series; [4]) S = heavy series

$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

Delivery without nut and ring. Information on ordering complete fittings or alternative sealing materials see page I7.

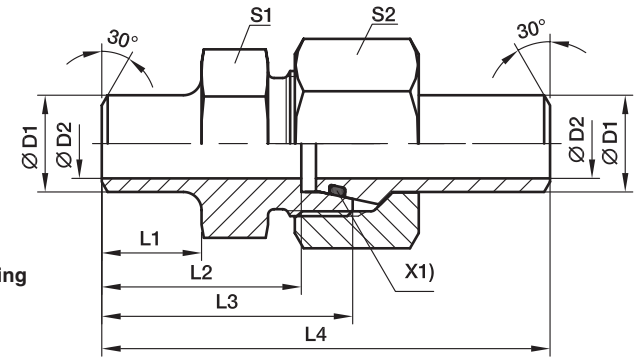
*Please add the **suffixes** below according to the material/ surface required.

Order code suffixes		
Material	Suffix surface and material	Example
Steel		WAS16SX
Stainless Steel	71X	WAS16S71X

Tel: +44 (0)191 549 7335 Fax: +44 (0)191 516 0004 Email: hos@hos.co.uk Website: www.hos.co.uk

ASK Weld fitting for tubes

Butt weld / Butt weld



Series	D1	D2	L1	L2	L3	L4	S1	S2	recommended tube	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
S[4])	10	8	10.0	24.5	32.0	58.0	19	22	10×1.0	75	**ASK610X1S**	249	242
	10	7	10.0	24.5	32.0	58.0	19	22	10×1.5	81	**ASK610X1.5S**	358	349
	10	6	10.0	24.5	32.0	58.0	19	22	10×2.0	86	**ASK610X2S**	460	447
	12	9	15.0	29.5	37.0	63.0	22	24	12×1.5	106	**ASK612X1.5S**	305	297
	12	8	15.0	29.5	37.0	63.0	22	24	12×2.0	107	**ASK612X2S**	393	383
	12	7	15.0	29.5	37.0	63.0	22	24	12×2.5	109	**ASK612X2.5S**	476	463
	16	13	16.5	33.0	41.5	73.5	27	30	16×1.5	166	**ASK616X1.5S**	234	228
	16	12	16.5	33.0	41.5	73.5	27	30	16×2.0	175	**ASK616X2S**	305	297
	16	11	16.5	33.0	41.5	73.5	27	30	16×2.5	184	**ASK616X2.5S**	372	362
	16	10	16.5	33.0	41.5	73.5	27	30	16×3.0	193	**ASK616X3S**	400	400
	20	16	19.0	36.5	47.0	83.5	32	36	20×2.0	301	**ASK620X2S**	249	242
	20	15	19.0	36.5	47.0	83.5	32	36	20×2.5	311	**ASK620X2.5S**	305	297
	20	14	19.0	36.5	47.0	83.5	32	36	20×3.0	316	**ASK620X3S**	358	349
	20	12	19.0	36.5	47.0	83.5	32	36	20×4.0	322	**ASK620X4S**	400	400
	25	19	19.5	39.5	51.5	92.5	41	46	25×3.0	551	**ASK625X3S**	294	286
	25	17	19.5	39.5	51.5	92.5	41	46	25×4.0	559	**ASK625X4S**	379	369
	25	15	19.5	39.5	51.5	92.5	41	46	25×5.0	589	**ASK625X5S**	400	400
	30	24	23.0	44.5	58.0	101.5	46	50	30×3.0	671	**ASK630X3S**	249	242
	30	22	23.0	44.5	58.0	101.5	46	50	30×4.0	679	**ASK630X4S**	323	314
	30	20	23.0	44.5	58.0	101.5	46	50	30×5.0	726	**ASK630X5S**	393	383
	30	18	23.0	44.5	58.0	101.5	46	50	30×6.0	791	**ASK630X6S**	400	400
	38	30	22.0	44.0	60.0	108.0	55	60	38×4.0	988	**ASK638X4S**	261	254
	38	28	22.0	44.0	60.0	108.0	55	60	38×5.0	1044	**ASK638X5S**	315	311
	38	26	22.0	44.0	60.0	108.0	55	60	38×6.0	1108	**ASK638X6S**	315	315
	38	24	22.0	44.0	60.0	108.0	55	60	38×7.0	1205	**ASK638X7S**	315	315

[1]) Pressure shown = item deliverable

[4]) S = heavy series

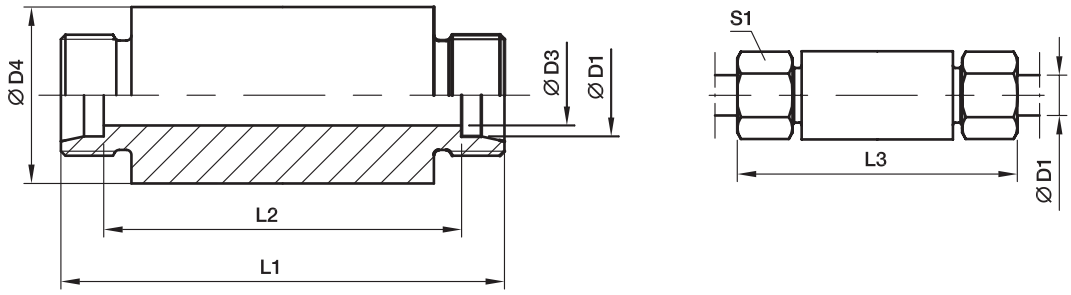
$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

*Please add the **suffixes** below according to the material/ surface required.

Order code suffixes			
Material	Suffix surface and material	Example	Standard sealing material (no additonal. suffix needed)
Steel		ASK616X2S	NBR
Stainless Steel	71	ASK616X2S71	VIT

ESV Weld bulkhead fitting

EO 24° cone end / EO 24° cone end



Series	D1	D3	D4	L1	L2	L3	S1	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
L[3])	06	04	18	70	56	85	14	103	**ESV06L**	500	315
	08	6	20	70	56	85	17	121	**ESV08L**	500	315
	10	8	22	72	58	87	19	142	**ESV10L**	500	315
	12	10	25	72	58	87	22	176	**ESV12L**	400	315
	15	12	28	84	70	100	27	262	**ESV15L**	400	315
	18	15	32	84	69	101	32	333	**ESV18L**	400	315
	22	19	36	88	73	105	36	394	**ESV22L**	250	160
	28	24	40	88	73	106	41	448	**ESV28L**	250	160
	35	30	50	92	71	114	50	713	**ESV35L**	250	160
	42	36	60	92	70	115	60	997	**ESV42L**	250	160
S[4])	06	4	20	74	60	89	17	135	**ESV06S**	800	630
	08	5	22	74	60	89	19	163	**ESV08S**	800	630
	10	7	25	74	59	91	22	201	**ESV10S**	800	630
	12	8	28	74	59	91	24	249	**ESV12S**	630	630
	14	10	30	88	72	107	27	337	**ESV14S**	630	630
	16	12	35	88	71	107	30	441	**ESV16S**	630	400
	20	16	38	92	71	114	36	509	**ESV20S**	420	400
	25	20	45	96	72	120	46	720	**ESV25S**	420	400
	30	25	50	100	73	126	50	873	**ESV30S**	420	400
	38	32	60	104	72	133	60	1248	**ESV38S**	420	315

[1]) Pressure shown = item deliverable

[3]) L = light series; [4]) S = heavy series

$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

Delivery without nut and ring. Information on ordering complete fittings or alternative sealing materials see page I7.

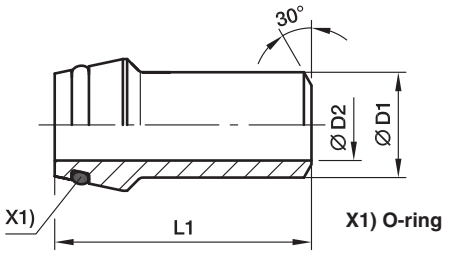
*Please add the **suffixes** below according to the material/ surface required.

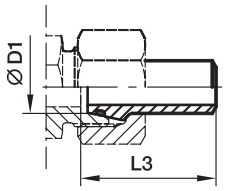
Order code suffixes		
Material	Suffix surface and material	Example
Steel		ESV16SX
Stainless Steel	71X	ESV16S71X

Tel: +44 (0)191 549 7335 Fax: +44 (0)191 516 0004 Email: hos@hos.co.uk Website: www.hos.co.uk

SKA Weld nipple

EO 24° O-ring weld nipple / butt weld





Series	D1	D2	L1	L3	recommended tube	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
L[3])/S[4])	06	3.0	31.0	31.5	6×1.5	7	**SKA06X1.5**	528	539
	08	4.5	31.0	31.5	8×1.5	11	**SKA08X1.5**	414	424
	08	4.0	31.0	31.5	8×2.0	11	**SKA08X2**	528	539
	10	8.0	32.5	33.5	10×1.0	13	**SKA10X1**	249	242
	10	7.0	32.5	33.5	10×1.5	13	**SKA10X1.5**	358	349
	10	6.0	32.5	33.5	10×2.0	16	**SKA10X2**	460	447
	12	9.0	32.5	33.5	12×1.5	21	**SKA12X1.5**	305	297
	12	8.0	32.5	33.5	12×2.0	20	**SKA12X2**	393	383
	12	7.0	32.5	33.5	12×2.5	22	**SKA12X2.5**	476	463
L[3])	15	11.0	34.0	34.5	15×2.0	29	**SKA15X2**	315	315
	15	10.0	34.0	34.5	15×2.5	31	**SKA15X2.5**	315	315
	18	13.0	35.5	36.5	18×2.5	40	**SKA18X2.5**	315	315
	22	17.0	38.5	39.5	22×2.5	57	**SKA22X2.5**	160	160
	28	23.0	41.5	42.5	28×2.5	73	**SKA28X2.5**	160	160
	28	22.0	41.5	42.5	28×3.0	89	**SKA28X3**	160	160
	35	28.0	47.5	49.5	35×3.5	140	**SKA35X3.5**	160	160
	35	27.0	47.5	49.5	35×4.0	150	**SKA35X4**	160	160
	42	36.0	47.5	50.0	42×3.0	155	**SKA42X3**	160	160
	42	34.0	47.5	50.0	42×4.0	190	**SKA42X4**	160	160
S[4])	14	10.0	38.5	39.5	14×2.0	26	**SKA14X2**	343	334
	14	8.0	38.5	39.5	14×3.0	33	**SKA14X3**	487	474
	16	13.0	39.0	40.5	16×1.5	32	**SKA16X1.5**	234	228
	16	12.0	39.0	40.5	16×2.0	31	**SKA16X2**	305	297
	16	11.0	39.0	40.5	16×2.5	38	**SKA16X2.5**	372	362
	16	10.0	39.0	40.5	16×3.0	41	**SKA16X3**	400	400
	20	16.0	45.0	47.0	20×2.0	57	**SKA20X2**	249	242
	20	15.0	45.0	47.0	20×2.5	57	**SKA20X2.5**	305	297
	20	14.0	45.0	47.0	20×3.0	64	**SKA20X3**	358	349
	20	13.0	45.0	47.0	20×3.5	71	**SKA20X3.5**	400	400
	20	12.0	45.0	47.0	20×4.0	78	**SKA20X4**	400	400
	25	19.0	49.5	53.0	25×3.0	89	**SKA25X3**	294	286
	25	18.0	49.5	53.0	25×3.5	100	**SKA25X3.5**	337	328
	25	17.0	49.5	53.0	25×4.0	111	**SKA25X4**	379	369
	25	15.0	49.5	53.0	25×5.0	125	**SKA25X5**	400	400
	30	24.0	52.0	57.0	30×3.0	113	**SKA30X3**	249	242
	30	22.0	52.0	57.0	30×4.0	141	**SKA30X4**	323	314
	30	20.0	52.0	57.0	30×5.0	166	**SKA30X5**	393	383
	30	18.0	52.0	57.0	30×6.0	188	**SKA30X6**	400	400
	38	32.0	56.5	64.0	38×3.0	163	**SKA38X3**	200	195
	38	30.0	56.5	64.0	38×4.0	209	**SKA38X4**	261	254
	38	28.0	56.5	64.0	38×5.0	247	**SKA38X5**	315	315
	38	26.0	56.5	64.0	38×6.0	270	**SKA38X6**	315	315
	38	24.0	56.5	64.0	38×7.0	270	**SKA38X7**	315	315

[1]) Pressure shown = item deliverable

[3]) L = light series; [4]) S = heavy series

$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

*Please add the **suffixes** below according to the material/ surface required.

Order code suffixes			
Material	Suffix surface and material	Example	Standard sealing material (no additonal. suffix needed)
Steel		SKA16X2	NBR
Stainless Steel	71	SKA16X271	VIT

SKAR Reducing weld nipple

EO 24° O-ring weld nipple / butt weld

Fig. A

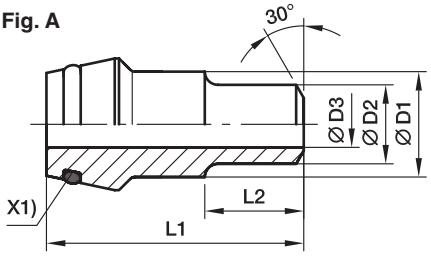
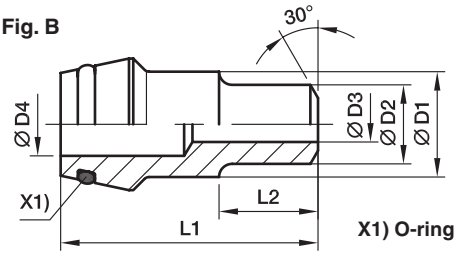
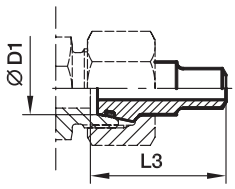


Fig. B



X1) O-ring



Series	D1	D2	D3	D4	L1	L2	L3	Fig.	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
L[3])/S[4])	08	06	3		31.0	12	31.5	A	14	**SKAR08/06X1.5**	528	539
	10	06	3	5	32.5	12	33.5	B	15	**SKAR10/06X1.5**	528	539
	10	08	5		32.5	12	33.5	A	16	**SKAR10/08X1.5**	414	424
	10	08	4		32.5	12	33.5	A	17	**SKAR10/08X2**	528	539
	12	08	5		32.5	14	33.5	A	18	**SKAR12/08X1.5**	414	424
	12	08	4	6	32.5	14	33.5	B	20	**SKAR12/08X2**	528	539
	12	10	7		32.5	14	33.5	A	18	**SKAR12/10X1.5**	358	349
S[4])	16	10	6		39.0	15	40.5	A	43	**SKAR16/10X2**	400	400
	16	12	9		39.0	15	40.5	A	45	**SKAR16/12X1.5**	305	297
	16	12	8		39.0	15	40.5	A	47	**SKAR16/12X2**	393	383
	16	12	7		39.0	15	40.5	A	49	**SKAR16/12X2.5**	400	400
	20	12	9		45.0	17	47.0	A	76	**SKAR20/12X1.5**	305	297
	20	12	8		45.0	17	47.0	A	78	**SKAR20/12X2**	393	383
	20	12	7		45.0	17	47.0	A	80	**SKAR20/12X2.5**	400	400
	20	12	6		45.0	17	47.0	A	86	**SKAR20/12X3**	400	400
	20	16	12		45.0	17	47.0	A	74	**SKAR20/16X2**	305	297
	20	16	11		45.0	17	47.0	A	76	**SKAR20/16X2.5**	372	362
	20	16	10		45.0	17	47.0	A	78	**SKAR20/16X3**	400	400
	25	12	9		49.5	20	53.0	A	117	**SKAR25/12X1.5**	305	297
	25	12	8		49.5	20	53.0	A	121	**SKAR25/12X2**	393	383
	25	12	7		49.5	20	53.0	A	125	**SKAR25/12X2.5**	400	400
	25	12	6	15	49.5	20	53.0	B	129	**SKAR25/12X3**	400	400
	25	16	12		49.5	20	53.0	A	115	**SKAR25/16X2**	305	297
	25	16	11		49.5	20	53.0	A	120	**SKAR25/16X2.5**	372	362
	25	16	10		49.5	20	53.0	A	123	**SKAR25/16X3**	400	400
	25	20	16		49.5	20	53.0	A	94	**SKAR25/20X2**	249	242
	25	20	15		49.5	20	53.0	A	104	**SKAR25/20X2.5**	305	297
	25	20	14		49.5	20	53.0	A	114	**SKAR25/20X3**	358	349
	25	20	12		49.5	20	53.0	A	124	**SKAR25/20X4**	400	400
	30	12	9	22	52.0	22	57.0	B	135	**SKAR30/12X1.5**	305	297
	30	12	8	22	52.0	22	57.0	B	145	**SKAR30/12X2**	323	383
	30	12	6	22	52.0	22	57.0	B	155	**SKAR30/12X3**	400	400
	30	16	12		52.0	22	57.0	A	166	**SKAR30/16X2**	305	297
	30	16	11		52.0	22	57.0	A	176	**SKAR30/16X2.5**	323	362
	30	20	16		52.0	22	57.0	A	149	**SKAR30/20X2**	249	242
	30	20	15		52.0	22	57.0	A	159	**SKAR30/20X2.5**	305	297
	30	20	14		52.0	22	57.0	A	169	**SKAR30/20X3**	358	349
	30	20	12		52.0	22	57.0	A	184	**SKAR30/20X4**	400	400
	30	25	20		52.0	22	57.0	A	141	**SKAR30/25X2.5**	249	242
	30	25	19		52.0	22	57.0	A	156	**SKAR30/25X3**	294	286
	30	25	17		52.0	22	57.0	A	168	**SKAR30/25X4**	379	369

SKAR Reducing weld nipple

EO 24° O-ring weld nipple / butt weld

Fig. A

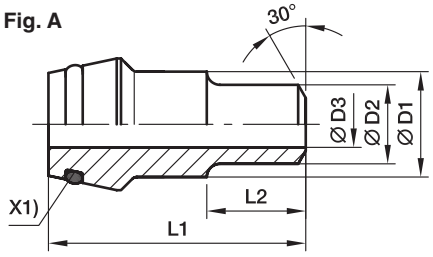
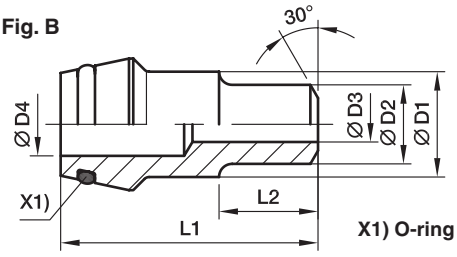
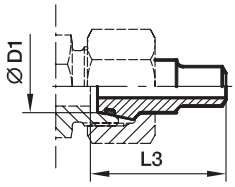


Fig. B



X1) O-ring



Series	D1	D2	D3	D4	L1	L2	L3	Fig.	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
S[4])	38	12	9	28	56.5	26	64.0	B	219	**SKAR38/12X1.5**	305	297
	38	12	8	28	56.5	26	64.0	B	234	**SKAR38/12X2**	315	315
	38	12	6	28	56.5	26	64.0	B	249	**SKAR38/12X3**	315	315
	38	16	12		56.5	26	64.0	A	279	**SKAR38/16X2**	305	297
	38	16	11		56.5	26	64.0	A	294	**SKAR38/16X2.5**	315	315
	38	16	10		56.5	26	64.0	A	309	**SKAR38/16X3**	315	315
	38	20	16		56.5	26	64.0	A	263	**SKAR38/20X2**	249	242
	38	20	15		56.5	26	64.0	A	278	**SKAR38/20X2.5**	305	297
	38	20	14		56.5	26	64.0	A	293	**SKAR38/20X3**	315	315
	38	20	12		56.5	26	64.0	A	299	**SKAR38/20X4**	315	315
	38	25	20		56.5	26	64.0	A	242	**SKAR38/25X2.5**	249	242
	38	25	19		56.5	26	64.0	A	262	**SKAR38/25X3**	294	286
	38	25	17		56.5	26	64.0	B	285	**SKAR38/25X4**	315	315
	38	30	24		56.5	26	64.0	A	256	**SKAR38/30X3**	249	242
	38	30	22		56.5	26	64.0	A	286	**SKAR38/30X4**	315	315
	38	30	20		56.5	26	64.0	A	316	**SKAR38/30X5**	315	315

[1]) Pressure shown = item deliverable

[3]) L = light series; [4]) S = heavy series

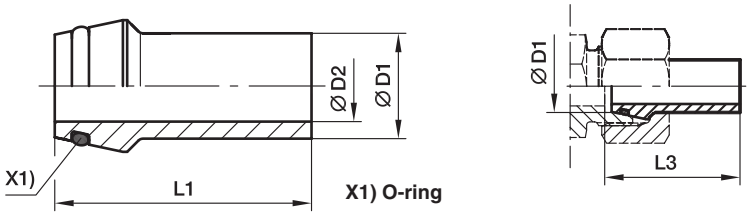
$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

*Please add the **suffixes** below according to the material/ surface required.

Order code suffixes			
Material	Suffix surface and material	Example	Standard sealing material (no additonal. suffix needed)
Steel		SKAR16/12X2	NBR
Stainless Steel	71	SKAR16/12X271	VIT

SKA-ORB Weld nipple (orbital)

EO 24° O-ring weld nipple / butt weld (orbital)



Series	D1	D2	L1	L3	recommended tube	Weight g/1 piece	Order code	PN (bar)[1]) Stainless Steel
L[3])/S[4])	10	6.0	37.5	38.5	10×1.5	13	**SKA10X1.5ORB**	358
	12	8.0	37.5	38.5	12×1.5	21	**SKA12X1.5ORB**	305
	12	8.0	37.5	38.5	12×2.0	255	**SKA12X2ORB**	393
L[3])	18	13.0	38.0	39.0	18×2.0	43	**SKA18X2ORB**	290
	22	17.0	38.5	39.5	22×2.0	50	**SKA22X2ORB**	250
	28	22.0	41.5	42.5	28×2.0	69	**SKA28X2ORB**	204
	42	36.0	47.5	50.0	42×3.0	160	**SKA42X3ORB**	182
S[4])	16	12.0	39.0	40.5	16×2.0	310	**SKA16X2ORB**	305
	20	14.0	45.0	47.0	20×3.0	640	**SKA20X3ORB**	358
	25	19.0	49.5	53.0	25×3.0	890	**SKA25X3ORB**	294

[1]) Pressure shown = item deliverable

[3]) L = light series; [4]) S = heavy series

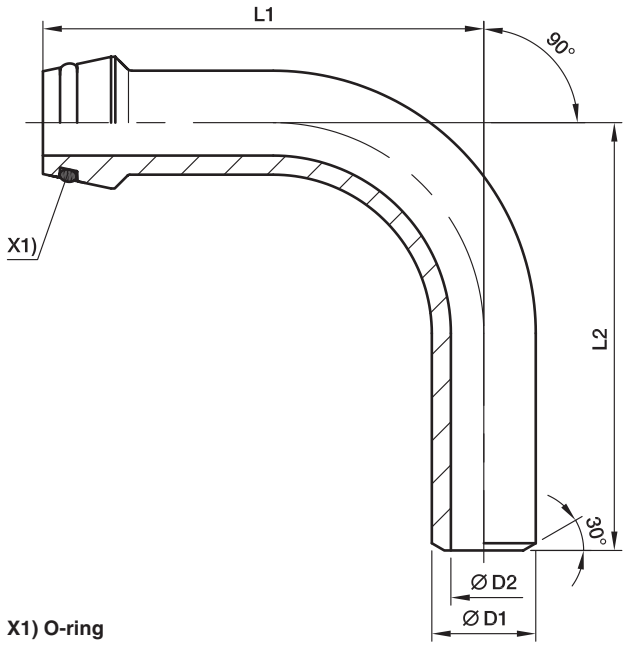
$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

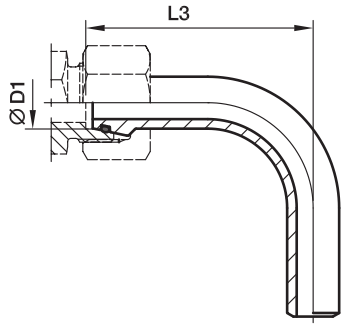
*Please add the **suffixes** below according to the material/ surface required.

Order code suffixes			
Material	Suffix surface and material	Example	Standard sealing material (no additonal. suffix needed)
Stainless Steel	71	SKA16X2ORB71	VIT

SKA-RB Tube bend weld nipple

EO 24° O-ring weld nipple / butt weld





X1) O-ring

Series	D1	D2	L1	L2	L3	recommended tube	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
S[4])	10	6	49	45	50.0	10×2	38	**SKA10X2RB**	460	447
	12	7	51	50	52.0	12×2.5	50	**SKA12X2.5RB**	476	463
	16	10	67	60	68.5	16×3	105	**SKA16X3RB**	400	400
	20	12	85	65	87.0	20×4	217	**SKA20X4RB**	400	400
	25	17	85	85	88.5	25×4	295	**SKA25X4RB**	379	369
	25	15	85	85	88.5	25×5	353	**SKA25X5RB**	400	400
	30	22	111	110	116.0	30×4	469	**SKA30X4RB**	323	314
	30	20	111	110	116.0	30×5	568	**SKA30X5RB**	393	383
	38	28	136	130	143.5	38×5	876	**SKA38X5RB**	315	315
	38	26	136	130	143.5	38×6	1045	**SKA38X6RB**	315	315

[1]) Pressure shown = item deliverable

[4]) S = heavy series

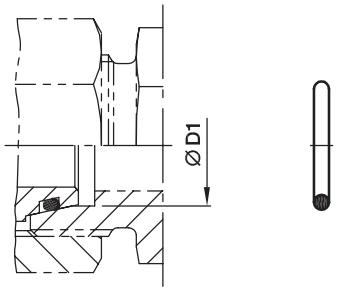
$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

*Please add the **suffixes** below according to the material/ surface required.

Order code suffixes			
Material	Suffix surface and material	Example	Standard sealing material (no additonal. suffix needed)
Steel		SKA16X3RB	NBR
Stainless Steel	71	SKA16X3RB71	VIT

OR O-ring for weld nipple

For Type: SKA, SKAR, SKA-RB



Series	D1	O-ring NBR Shore-Hardness approx. 90	O-ring FKM Shore-Hardness approx. 90
L[3])	06	**OR4.5X1.5X**	**OR4.5X1.5VITX**
	08	**OR6.5X1.5X**	**OR6.5X1.5VITX**
	10	**OR8.5X1.5X**	**OR8X1.5VITX**
	12	**OR10.5X1.5X**	**OR10X1.5VITX**
	15	**OR12.5X1.5X**	**OR12X2VITX**
	18	**OR16X2X**	**OR15X2VITX**
	22	**OR20X2X**	**OR20X2VITX**
	28	**OR26X2X**	**OR26X2VITX**
	35	**OR32X2.5X**	**OR32X2.5VITX**
	42	**OR39X2.5X**	**OR38X2.5VITX**
S[4])	06	**OR4.5X1.5X**	**OR4.5X1.5VITX**
	08	**OR6.5X1.5X**	**OR6.5X1.5VITX**
	10	**OR8.5X1.5X**	**OR8X1.5VITX**
	12	**OR10.5X1.5X**	**OR10X1.5VITX**
	14	**OR12X2X**	**OR11X2VITX**
	16	**OR14X2X**	**OR13X2VITX**
	20	**OR17X2.5X**	**OR16.3X2.4VITX**
	25	**OR22X2.5X**	**OR20.3X2.4VITX**
	30	**OR27X2.5X**	**OR25.3X2.4VITX**
	38	**OR35X2.5X**	**OR33.3X2.4VITX**

[3]) L = light series; [4]) S = heavy series